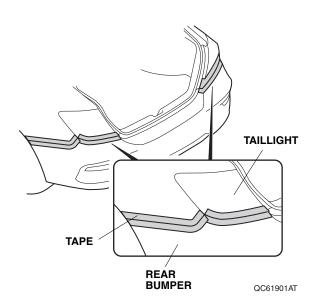
INSTALLATION	Accessory REAR UNDER SPOILERS P/N 08F03-TS8-100A	Application 2015 CIVIC 2-DOOR	Publications No. VERSION 2 Issue Date DEC 2014
PARTS LIST		TOOLS AND SUPPLIES REQUIRED	
Left rear under spoiler	Fla 5 m	llips screwdriver t-tip screwdriver Im Hex wrench shpin	
Right rear under spoiler	Dril 3 m File Ma	I Im, 6 mm, 8 mm, 10 mm, and	12 mm Drill bits
8 Clips A	Bla Rul	Eye protection (face shield, safety goggles, etc.) Blanket Ruler Tape	
2 Clips B	The and Set	e following tools are available Equipment Program. On the vice Bay > Tool and Equipme number under "Search". Or, c	iN, click on: Service > nt Program, then enter
2 Alcohol swabs	•	Rubber Roller (T/N MHLE54D rim Tool Set (T/N SOJATP201 TALLATION	·
	ins teo tra ve	Istomer Information: The info stallation instruction is intender chnicians who have the proper ining to correctly and safely a hicle. These procedures shou p-it-yourselfers."	d for use only by skilled r tools, equipment, and dd equipment to your

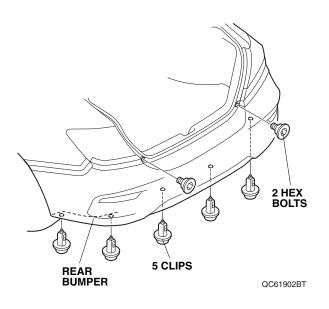
NOTE:

- Be careful not to damage the paint finish.
- This rear under spoilers kit should be installed only if the ambient air temperature is 15°C (60°F) or above.
- To allow the adhesive to cure, do not wash the vehicle for 24 hours. Please advise the customer.

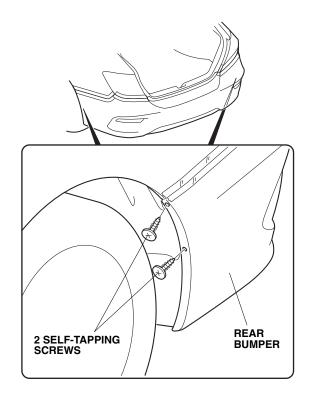
- 1. Remove the rear bumper:
 - On each side, attach tape to the areas shown.



• Remove two hex bolts and five clips.

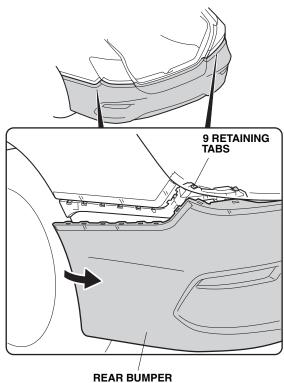


• On each side, remove two self-tapping screws.



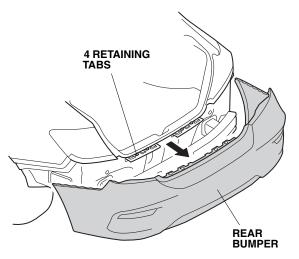
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• On each side, release nine retaining tabs.



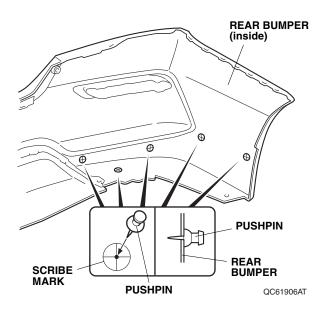
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• With the help of an assistant, remove the rear bumper (four retaining tabs). Place the rear bumper on a blanket to prevent damage.

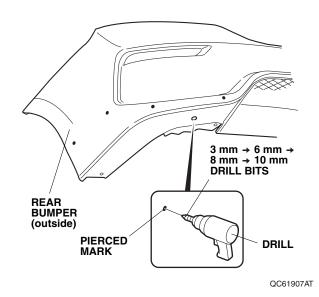


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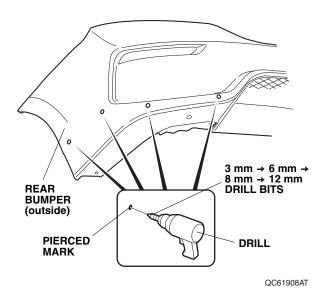
2. Using a pushpin, pierce the center of five scribe marks on the left side of the rear bumper. Repeat on the other side of the rear bumper.



3. While wearing eye protection, drill the lower pierced mark with a 3 mm drill bit, with a 6 mm drill bit, with an 8 mm drill bit, then finish with a 10 mm drill bit. Repeat on the other side of the rear bumper.

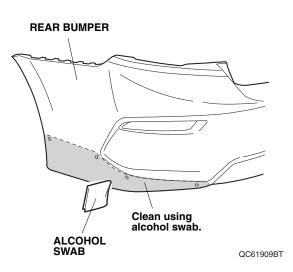


- 4. Using a file, remove any burrs from the holes.
- 5. While wearing eye protection, drill the four upper pierced marks with a 3 mm drill bit, with a 6 mm drill bit, with an 8 mm drill bit, then finish with a 12 mm drill bit. Repeat on the other side of the rear bumper.

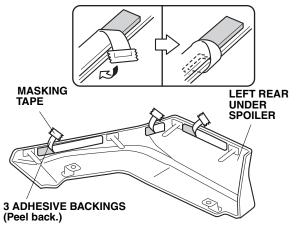


6. Using a file, remove any burrs from the holes.

7. Using alcohol swab, thoroughly clean the rear bumper where the left rear under spoiler will attach.

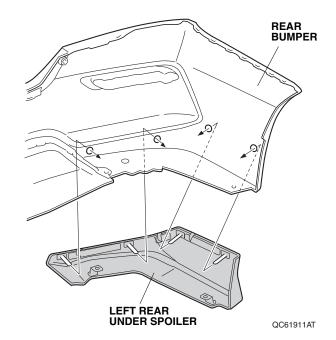


8. Peel back about 20 to 40 mm (0.8 to 1.6 in.) of adhesive backing from each adhesive strip, and tape the ends to the front surface of the left rear under spoiler.

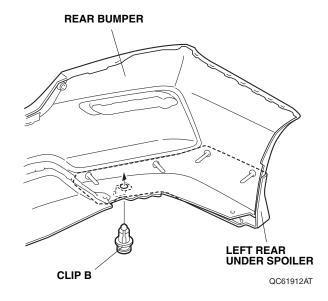


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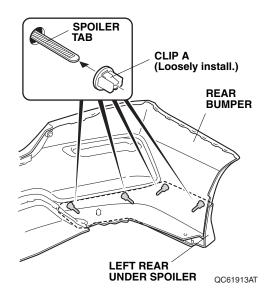
9. Install the left rear under spoiler to the rear bumper.



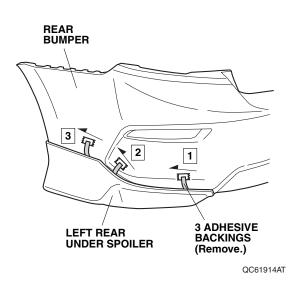
10. Install one clip B.



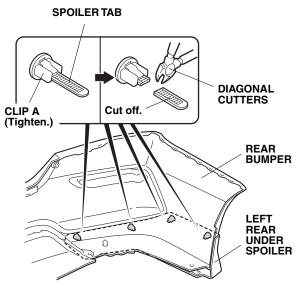
11. Loosely install four clips A to the spoiler tabs.



12. Remove three adhesive backings in the order shown. Press the left rear under spoiler firmly against the rear bumper with the palm of your hand for 30 seconds to adhere the left rear under spoiler.



13. Tighten the four clips A loosely installed in step 11. NOTE: Do not push the clip A too tight, or they may deform the left rear under spoiler. Readjust the clip A, if necessary.



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- 14. Using diagonal cutters, cut the excess off of the spoiler tab.
- 15. Repeat steps 7 through 14 to install the right rear under spoiler.
- 16. With the help of an assistant, reinstall the rear bumper.
- 17. Using a rubber roller, apply firm pressure while rolling to set the adhesive. Apply firm pressure especially at the ends.

